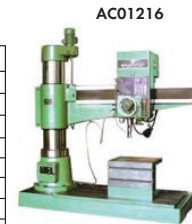


Radial Drilling Machine Z3050

Specifications

Stock Code	AC01216	Taper hole in spindle	Morse No. 5
Model	Z3050 x16	Max. travel of spindle	315mm
Max. drilling diameter (with tensile strength of 65kg/mm ² in steel)	50mm	Number of spindle speeds (one of which is O)	16
Distance from axis of spindle to column surface	Maximum 1600mm Minimum 350mm	Range of spindle speeds (clockwise)	25-2000r/min
Distance from spindle nose to base plate	Maximum 1210mm Minimum 310mm	Number of feeds (one of which is O)	16
Max. travel of arm on column	600mm	Range of feeds	0.04-3.2mm/r
Max. travel of spindle head on arm (manual)	1250mm	Main drive motor power	4kW
		Weight of the machine (approx)	3500kg
		Machine overall dimensions (L x W x H)	2490 x 1060 x 2625mm



AC01216

QC12Y Hydraulic Pendulum Shearing Machines

- The machine employs hydraulically-driven swing beam, the steel plate welded structure and accumulator-based pullback cylinder with steady and reliable operation.
- Indicator-based adjustment of gap of blade is convenient and fast.
- The machine is equipped with lighting alignment device, and uses stepless control for the stroke of up tool carrier.
- The machine uses protection fence for safe operation.
- Digital display device for size of back gauge and shearing times available.

Stock Code	Model	Shear Size (T x W) (mm)	Shear Angle	Strokes (min ⁻¹)	Backgauge Range (mm)	Main Motor (kW)	Weight (Kg)	Overall Dimension (L x W x H) (mm)
AC01217	QC12Y - 16 x 4000	16 x 4000	2°20'	≥ 5	20-800	18.5	15 300	4745 x 2477 x 2035
AC01218	QC12Y - 20 x 5000	20 x 5000	2°30'	≥ 4	20-800	37	30 000	5900 x 3000 x 3300
AC01219	QC12Y - 25 x 3200	25 x 3200	3°	≥ 4	40-1000	37	26 000	4200 x 2400 x 2500



AC01217

Hack Sawing Machine

Stock Code	AC00980	AC00981
Model	HR 14	HR 16
Cutting-Capacity	6-1/2" x 6-1/2"	8-1/2" x 8-1/2"
Blade Size	14" x 1" x 50"	16" x 1" x 50"
Stroke	6-1/4" - 3-1/2"	6-1/4" - 3-1/2"
Motor Speed 1400	61 rpm - 81 rpm	61 rpm - 81 rpm
Motor	1/3 - 1/2 220V	1/3 - 1/2 220V
Floor Space	36" x 15"	36" x 15"
Height	25"	27"
Net Weight	115kg	125kg
Coolant Tank Capacity	2 litre	2 litre

HR 14 AC00980
HR 16 AC00981



Electric Bandsaw Machine

Stock Code	AC00982	AC00983
Model	RF-712	RF-916
Capacity-Vise	7" Round 7" x 12" Rectangle	9" Round 9" x 16" Rectangle
Blade Speed	86-130-180-235 FPM 60Hz 70-110-150-196 FPM 50Hz	50-125-200-275 FPM 60Hz 40-105-165-230 FPM 50Hz
Motor	1 Hp 4 pole 60Hz 1725rpm 1 Hp 4 pole 50Hz 1420rpm	1-1/2 Hp 4 pole 60Hz 1725rpm 1-1/2 Hp 4 pole 50Hz 1420rpm
Blade Size	3/4" x 0.032" x 93"	1" x 0.037" x 117"
Machine Dimensions	L 49" x W 17" x H39.5 L 49" x W 17" x H63.5	L 63" x W 30.7" x H41.3 L 63" x W 30.7" x H41.3
Weight	N.W. 125kgs (275lbs) G.W. 150kgs (330lbs)	N.W. 285kgs (625lbs) G.W. 320kgs (704lbs)
Packing	50.5" x 18" x 39" (20.5Cuft)	62" x 32" x 45" (51.7Cuft)



RF 712 AC00982
RF 916 AC00983